# Thermowells **TW**

- Machined integral or welded
- Large choice of materials
- Process connections: Process: ½", ¾"", 1" Welded fittings

### Flanges

#### APPLICATIONS

The thermowell is a tubular thermal conductor designed for the insertion of a temperature sensor or a thermometer in a pipe or in a tank.

It is recommended for the mechanical protection of a sensor against corrosive effects of fluids in process.

It allows to replace an instrument for maintenance, calibration routines, without shutdown of the process.

#### DESCRIPTION

Thermowells TW are designed to withstand high temperatures and pressures with high speed flows.

According to operating conditions (pressure, temperature, flow, vibrations, corrosion) several models are available:

- Machined integral body or welded body
- Threaded fittings
- Fittings for welding to pipe
- Flanged fittings

#### MATERIALS

Standard: Specific:	AISI 316 L / 316-Ti / 304 / 321 Monel / Titanium / Nickel / Hastelloy C276 / Hastelloy C4 / Inconel 600 / Incoloy 800 / etc.
With coating	Tantalum / PTFE / Hastelloy C276 / Hastelloy C4 / Zirconium (wet parts coated)

EC Conformity The instrument meets the legal requirements of the current European Directives.

#### SPECIFICATIONS

Each TW is identified with:

- Serial N° on request
- Material and immersion depth
- Flange type & PN

#### **DOCUMENTS, CERTIFICATES**

- Drawing
- Hydrostatic pressure test
- Control through penetrant inspection
- Certificate within directives EN10204 3.1.B., 3.1.C.
- Casting number stamped on the body and on the flange
- Certificate within directive NACE MR.01.75
- Rupture test, impact test
- Certificate of thermal treatment - Test HUEY / ASTM A 262-C
- Performance test ASME PTC 19.3 1974
- Specification of the welding procedure (W.P.S.)
- Registration of the qualification procedure (P.Q.R.)



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#### **OPTIONS**

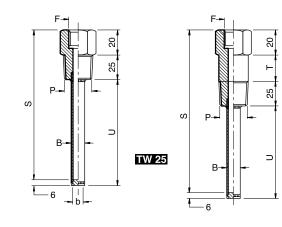
- Shutter and chain
- Polished stem
- Degreasing for use in oxygen
- Extensions

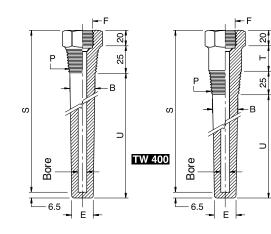
#### SPECIFICATIONS TO PROVIDE FOR A QUOTE

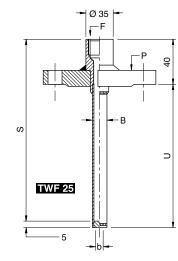
- Material
- Type and fitting
- Bore diameter and O.D.
- Shape: tapered rod, straight, with elbow, etc.
- Extension, with thermal insulation
- Depth length, total length
- Fittings: to process, for temperature sensor, options.

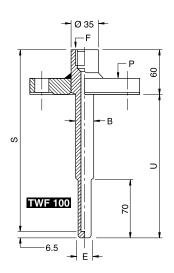
#### DIMENSIONS

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TW 25			TW 400					TWF 25 - TWF 100	
Process P	Stem bxB	Wrench	Process P	Bore bxB	ØВ	ØΕ	Wrench	Flange	PN
1⁄2" NPT	7x12	27	3⁄4" NPT	6.35	22	16	27	1"	150 to 900 Lbs
	10x12			9.6		19		1 1⁄2"	
3⁄4" NPT	7x12		1" NPT	6.35	27	16	36	2"	
	10x12			9.6		19			
1" NPT	7x12	36		•		· ·			
	10x12								

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