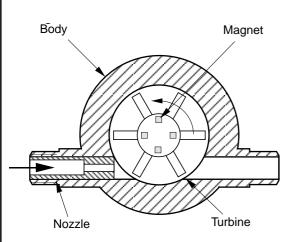
# TURBINE FLOWMETER FFG





- Totalization and low flow measure
- Compact equipment
- PVDF, Polysulfon and arnite execution
- Easy dismantling
- Measure range: 6 to 720 l/h
- Accuracy ± 1 %
- Frequency output: high resolution
- Connection 1/4" GM

## PRINCIPLE

A PVDF turbine, climbing on axis in PCTFE is put in rotation by the dynamic pressure of the fluid exerted on its dawns. The fluid is directed through a buzzard of diameter injection gauged, what increases its clean speed and that the turbine.

Permanent magnets are inserted in the turbine and sue to their passage an electronic collector inserted in the part upper the flowmeter.

The electronic generates a proportional pulses train to the speed of rotation of the turbine and therefore to the flow crossing.

## APPLICATIONS

Measure range

Weak instantaneous or drawn flow measure of neutrals or very aggressive fluid, in all industries.

By its idea, the flowmeter FFG only accepts fluids without particle and not crystallizing.

It is recommended to install a filter upstream of the flowmeter so as to avoid a freezing of the turbine, particularly for the low flows.

: 6 to 720 l/h (water). according to nozzle diameter

#### TECHNICAL CHARACTERISTICS

: ± 1 % in measure scale 1:10 Accuracy : ± 2 % in measure scale 1:25 Reproductibility : > 0,25 % : 0 ... + 40°C (Area) Température Pressure / T °C : See 784/2 page Viscosity : 0,2 to 20 cSt Body : PVDF - Polysulfon - Arnite Turbine : PVDF Nozzle : PTFE Turbine axes : PCTFE Ø ring : FPM : 4,5 to 24 Vdc -13 mA max. Supply Output : 5 V rectangular signal (NPN collector) Connection : IP 65 plug-in connector according to DIN 43650 : 3 x 0,75 mm<sup>2</sup> shielded -100 meters maximum length Cable : 3 x 0,75 mm<sup>2</sup> no shielded - 30 meters maximum length Process connection : 1/4" GM Volumetric mass : 185 g



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## **MEASURE RANGES & ORDERING**

Code	Flowmeter Material	Reference	
784 406	Arnite	FFG - 6 / A	
784 506	Polysulfon	FFG 6 / PSU	
784 606	PVDF	FFG 6 / PVDF	
784 101	PVC assembly connections 1/4" GM x 16		

Buse		Plage*	Imp. / litre**
Code	Ømm	l/h	
784 001	Ø 1 PTFE	6 - 35	4700
784 002	Ø 2 PTFE	18 - 140	2000
784 003	Ø 3 PTFE	30 - 200	1140
784 004	Ø 4 PTFE	50 - 300	670
	Ø 6 (corps)	150 - 720	330

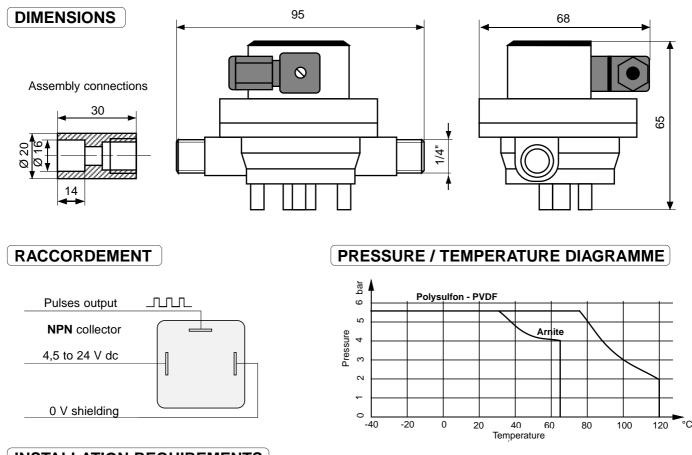
\* Flows maxima are indicated for a loss of charge of 1 bar.

It is possible to get from over flows, but the loss of charge will increase in function of the rost of the flow.

\*\* For indication.

## ASSOCIATED DEVICES

BIF 6040 Ratemeter / Totaliser with options and analogical output (See 282 doc.) BCP 48 programmable counter with 2 adjusted settings (See 289 doc.) BAMOTOP 281 frequency converter, 0-2-5/10 V or 0-4/20 mA (See 281 doc.) All electronic includes a collector supply. Adjustments according to using.



#### **INSTALLATION REQUIREMENTS**

The collector can be mounted in all positions, but it is recommended, to obtain from precise and reliable measures, to install on horizontal axis, with its upper in horizontal plan.

Install a filter upstream so as to avoid that particles in suspension blocks the turbine (shavings to start service, fibers...). If a collector nozzle equipped, the senses of passage is imperative.

The nozzle must be to at collector entry.

Install the collector on a minimum section straight piping of 100 to 150 mm upstream and 50 mm in endorsement so as to obtain an homogeneous liquid vein.

It will be necessary therefore to distance it pumps, sluices, filters as well as of elbows and other connection.

The vein of fluid must be homogeneous and always the piping full. (alternation liquidates / gas)

-The BAMO FFG flowmeter do not be able to the measure of gas flow.



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